



## Material - BS 3100 Grade AW3

## Standard Specification for Steel Castings for General Engineering Purposes

**Group - Ferrous Mild Steel Alloys** 

Sub Group - BS 3100 Grade AW3 Steel Castings for General Engineering Purposes
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.500 - 0.600	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	1.000 max.		alizing or Hardoning and
Phosphorus	P %	0.050 max.		· ·
Sulphur	S %	0.050 max.		
Chromium	Cr %	0.300 max.		
Molybdenum	Mo %	0.150 max.		
Nickel	Ni %	0.400 max.		-
Copper	Cu %	0.300 max.	Mechanical Properties	
Other	Ot %	0.800 max.	Tensile Strength in Mpa	690 min.
Iron	Fe %	Balance	Yield Strength in Mpa	370 min.
-	-	-	Elongation in %	8 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1055.0000	SAE	USA	Casting	
1055	AISI	USA	Casting	
A 1040 1055	ASTM	USA	Casting	
A 29 1055	ASTM	USA	Casting	
A 510 1055	ASTM	USA	Casting	
A 576 10L55	ASTM	USA	Bar	
A 682 G10550	ASTM	USA	Steel and Strip	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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